# SPENT ACID BLOWERS 

 MACHINE HEALTH SOLUTION FOR CHEMICALS
## THE PROBLEM:

Blowers are critical to the Acid Regeneration process.

Properly maintaining assets like Turbo Blowers can be crucial, yet difficult.

Blower Blind Spots:
Downtime of the Blower can completely halt product production An unhealthy Blower can lead to reduced pressure output and process efficiency.


Failure modes can be unique
depending on process configuration


## COST OF POOR BLOWER HEALTH

## Unplanned downtime can cost up to $\mathbf{\$ 1 0 0 , 0 0 0 / d a y}$

Repairing \& replacing parts can take multiple days

Poor machine health leads to increased downtime and throughput reduction

## A NEW APPROACH TO BLOWER HEALTH

Wireless sensors are easy to install, 4-8 vibration sensors gives full coverage for each blower 24/7

SMARTdiagnostics software provides access to data visualizations, dashboarding, \& alarming

Real-time data provides insight into machine health without having to cease production or open guarding

Sentry Analysts work with your employees to understand the equipment, software, \& vibration characteristics

