# SPENT ACID BLOWERS

MACHINE HEALTH SOLUTION FOR CHEMICALS



# THE PROBLEM:

**Blowers** are critical to the **Acid Regeneration** process.

Properly maintaining assets like **Turbo Blowers** can be crucial, yet difficult.

#### Blower Blind Spots:



Downtime of the Blower can completely halt product production



An unhealthy Blower can lead to reduced pressure output and process efficiency.



Failure modes can be unique depending on process configuration



### **COST OF POOR BLOWER HEALTH**

Unplanned downtime can cost up to \$100,000/day

Repairing & replacing parts can take multiple days

Poor machine health leads to increased downtime and throughput reduction

## A NEW APPROACH TO BLOWER HEALTH



Wireless sensors are easy to install, 4-8 vibration sensors gives full coverage for each blower 24/7



SMARTdiagnostics software provides access to data visualizations, dashboarding, & alarming



Real-time data provides insight into machine health without having to cease production or open quarding



Sentry Analysts work with your employees to understand the equipment, software, & vibration characteristics